	er ID 59016 22, 2010 11:39:33 AM									TUESDAY. Page 1			
Revision ID: Item Name:	D412-702-051B 1-Man Shoulder Harness,	•	1 (2010) (101) (101	Accept					Setup	Start Stop			
Required Date:		ty: 1.00 Oty: 1.00			Cust Item I Customer:	D:	-		D	Start			
Approvals:	Process Plan: QC:		Date:	Tooling: SPC (Y/N):		nte:			Run	Stop			
Sequence ID/ Work Center ID	Operation Descript			Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	t Rejo		Reject Number	Insp. Stamp	
Draw Nbr	Revision Nbr			-					-				
DS19397	Rev A												
				0.00			,						
Packaging Packaging			STOCK D412-702-051E	•	6 83	solos	128			·			
		DISSASSEMB	LE PARTS AND HARI	DWARE AND RETURN	TO STOCK	·	(
		MEL OR LIND	OA WILL MAKE AN A	DJUSTMENT									

QC21- Final Inspection - Work Order Release

Quality Control

0.00

Memo

0.00

10/06/01/A)-MF-5-28°

Dart Aerospace Ltd	Dar	t A	erc	sp	ac	e l	_td
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W/O:			V	ORK ORDER CHANG	ES					
DATE	STEP	PROC	CEDURE CH	IANGE	Ву	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Ca	tegory:	NCP: V	os N	0 000		Data	
1 411 110		esolution:								
NCR:		·		DER NON-CONFORMA						
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sig	gn & ate	Verifica Section		Approval Chief Eng	Approval QC Inspector
		,	Office Eng	Office Eng		ale				
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	:									

Picklist Print	t								-	Dage 1
Saturday, May 22,	2010 11:39:32 AM	ſ								Page 1
Work Order ID: 5	9016									- 4
Parent Item: Darent Item Name:	9412-702-051B 1-Man Shoulder H	arness, LH, 3 poir			11	s	tart Date: 5	/25/2010	Required	l Date: 5/25/2010
Comments:	IPP Rev:B now at by:ec	t chg002 ECN11:	50 08-03-		ev:C add	5	Start Qty: 1	.00	_	d Qty: 1.00
	AN4-44A DD 10.0		EC							
AN4-10A		Purchased	No		Each	140.0000	2	-2 [M]]]	425	5/10-50
				Location	Loc Oty	Loc Code				
				ST356	140				_	
				112969	1				_	
				113422 114523	39 100				_	
AN4-44A		Purchased	No		Each	90.0000	1		_	
Bolt								_10-3	5-27	8
				Location	Loc Oty	Loc Code				
				ST360	90				_	
ANIOCOTDALC	31401140704601			104806	90			4		
AN960JD416	NAS1149D0463J	Purchased	No		Each	0.0000	3	-3 M][4576	
AN960JD416L	NAS1149D0416J	Purchased	No		Each	409.0000	2	-2 / 0 ~ ·	5-278	

Loc Oty

409

409

Loc Code

Location

110153

ST346

_										
W/O:			WC	RK ORDER CHAN	GES					
DATE	STEP	PRO	OCEDURE CHAI	NGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						\perp			W . V	
					į					
Part No	:	PAR #:	Fault Cate	jory:	NCR:	Yes N	o DQ	A :	_ Date: _	
	R	esolution:	Disposition	ı:	QA: N	C Clos	sed:		Date: _	
NCR:		\	WORK ORDE	R NON-CONFORM	IANCE (I	VCR)				
DATE	STEP	Description of NC			ction B		Verific	ation	Approval	Approval
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Secti		Chief Eng	QC Inspector
		3								
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										,

'Picklist Print

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Work Order ID: 59016

D412-702-051B



Parent Item Name:

1-Man Shoulder Harness, LH, 3 point

Start Date: 5/25/2010

Required Date: 5/25/2010

Comments:

Parent Item:

IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec

Start Qty: 1.00

Required Qty: 1.00

IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified

by:ec

IPP Rev:C add

AN4-44A DD 10.04.13 verified by:EC

D3542-1	Manufactured	No		Each	9.0000	1	-1	(
 							47 140	10-5-275
Diacket			Location	Loc Oty	Loc Code			
			ST245	9				•
			32606	2				
			51309	7				
D3571-3	Manufactured	No		Each	14.0000	1	-1	ρ
							B47/42	10:5.278
			Location	Loc Oty	Loc Code			
			ST245A	14				
			57227	4				
			57363	10				n
D3610-041	Manufactured	No		Each	11.0000	1	-1	V
							10-2	-215/
			Location	Loc Qty	Loc Code			,
			ST244A	11				
			47144	11				
D3618-1	Manufactured	No		Each	80.0000	1	-1 //	
III III III III III III III III III II							_S/	10-5-27
			Location	Loc Qty	Loc Code			
			ST244A	80				
			55669 _	80			<u></u>	

		— — 								
W/O:			WC	RK ORDER CHAN	IGES					<u> </u>
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

		·					_			
Part No	•	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo DQ	\ :	Date:	
	Re	esolution:	Disposition	1:	QA: N	I/C Clo	sed:		Date:	
NCR:			WORK ORDE	ER NON-CONFORM	MANCE ((NCR)		1		
DATE	STEP	Description of NC		ection B	<u> </u>	Verific	ation	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	ו 	Sign & Date	Section	on C	Chief Eng	QC Inspector
		· ·						:		
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Saturday, May 22, 2010 11:39:32 AM

Work Order ID: 59016

Parent Item:

D412-702-051B

Parent Item Name:

1-Man Shoulder Harness, LH, 3 point

Comments:

IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified

IPP Rev:C add

by:ec

AN4-44A DD 10.04.13 verified by:EC

D3761-1-041

Manufactured

No

0.0000

Start Date: 5/25/2010

Start Qty: 1.00

57662 10-5-8

Required Date: 5/25/2010

Required Qty: 1.00

HOOK & LOOP STRIP

D412-702-051B

Manufactured

No

Each

Each

1.0000

0

1-Man Shoulder Harness, LH, 3 point

D412-702-107B

Manufactured No



Harness Assembly

MS21042L4

Purchased

No

57276

Location

FG

Loc Qty Loc Code Each 0.0000

Each

2,663.000

Nut

Location		Loc Qty	Loc Code
ST139		2	
11	1827	2	
ST300		2661	
113	3422	80	
114	4523	1573	
114	4718	1000	
900	63	8	

3	

W/O:	:		WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									-
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date:	
		esolution:							
NCR:		V	VORK ORDE	R NON-CONFORM	ANCE (NCF	₹)			
DATE	STEP	Description of NC		Corrective Action Section B			ation	Approval	Approval
	J. Li	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Chief Eng	QC Inspector
							1		

'Picklist Print

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Page 4

Work Order ID: 59016

Parent Item:

D412-702-051B

Parent Item Name: 1-Man Shoulder Harness, LH, 3 point

Comments:

IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified

by:ec

AN4-44A DD 10.04.13 verified by:EC

MS24693-S274

Purchased

No

Each

66.0000

Start Date: 5/25/2010

Start Qty: 1.00

10-5-278

Required Date: 5/25/2010

Required Qty: 1.00

Screw

<u>Location</u>	Loc Qty	Loc Code
ST288	66	
108560	16	
114718	50	

IPP Rev:C add

W/O:			W	ORK ORDER CHANG	GES				
DATE	STEP	PR	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Cat	egory:	NCR: Ye	s No DO	QA:	Date: _	
	Res	olution:	Dispositi	on:	QA: N/C	Closed: _		Date: _	
NCR:			WORK OR	DER NON-CONFORM	ANCE (NO	CR)		,	
DATE	STEP	Description of NC			etion B		ication	Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng	Da		ction C	Chief Eng	QC Inspector
)
